

SOLID CARBIDE JOBBERS LENGTH TWIST DRILLS

TYPE 3860 - JOBBERS LENGTH - 118° POINT

Solid Carbide 20°-25° Helix jobbers drill manufactured with sub micrograin C2 carbide for general purpose drilling of non-ferrous alloys, cast iron, plastics, aluminum, steel, and highly abrasive materials. Chisel point centrality is within .001.



Tool diameter tolerance: +.0000 / -.0005
 Included angle tolerance: +/- 2°
 Lip Height TIV: +.0015 / -.0015
 Metric tolerance: h7

TOOL DIAMETER		LENGTH		TYPE 3860 EDP NO.	PRICE EACH	TOOL DIAMETER		LENGTH		TYPE 3860 EDP NO.	PRICE EACH	TOOL DIAMETER		LENGTH		TYPE 3860 EDP NO.	PRICE EACH
DEC.	FRAC./mm WIRE/LTR	FLT	OAL			DEC.	FRAC./mm WIRE/LTR	FLT	OAL			DEC.	FRAC./mm WIRE/LTR	FLT	OAL		
.0312	1/32	1/2	1 1/2	3860002	\$15.00	.1285	30	1 1/4	2 1/4	38601285	\$19.65	.2570	F	2	3 1/4	38602570	\$47.05
.0320	67	1/2	1 1/2	38600320	15.00	.1360	29	1 3/8	2 1/2	38601360	19.90	.2610	G	2 1/8	3 1/2	38602610	47.80
.0330	66	1/2	1 1/2	38600330	15.00	.1378	3.5mm	34	63	3860035	22.90	.2656	17/64	2 1/8	3 1/2	386017	42.00
.0350	65	5/8	1 1/2	38600350	15.00	.1405	28	1 3/8	2 1/2	38601405	20.35	.2660	H	2 1/8	3 1/2	38602660	49.15
.0360	64	5/8	1 1/2	38600360	15.00	.1406	3/64	1 3/8	2 1/2	386009	21.85	.2720	I	2 1/8	3 1/2	38602720	50.10
.0370	63	5/8	1 1/2	38600370	15.00	.1440	27	1 3/8	2 1/2	38601440	21.20	.2756	7.0mm	54	89	3860070	56.00
.0380	62	5/8	1 1/2	38600380	15.00	.1470	26	1 3/8	2 1/2	38601470	21.65	.2770	J	2 1/8	3 1/2	38602770	51.30
.0390	61	5/8	1 1/2	38600390	15.00	.1495	25	1 3/8	2 1/2	38601495	21.70	.2810	K	2 1/8	3 1/2	38602810	51.75
.0394	1.0mm	19	38	3860010	17.90	.1520	24	1 3/8	2 1/2	38601520	22.35	.2812	5/32	2 1/8	3 1/2	386018	45.35
.0400	60	3/4	1 1/2	38600400	15.00	.1540	23	1 3/8	2 1/2	38601540	23.15	.2900	L	2 1/8	3 1/2	38602900	54.25
.0410	59	3/4	1 1/2	38600410	15.00	.1562	3/32	1 3/8	2 1/2	386010	22.90	.2950	M	2 3/8	3 3/4	38602950	56.15
.0420	58	3/4	1 1/2	38600420	15.00	.1570	22	1 3/8	2 1/2	38601570	24.65	.2953	7.5mm	60	95	3860075	61.10
.0430	57	3/4	1 1/2	38600430	15.00	.1575	4.0mm	34	63	3860040	27.30	.2969	19/64	2 3/8	3 3/4	386019	51.60
.0465	56	3/4	1 1/2	38600465	15.00	.1590	21	1 3/8	2 1/2	38601590	24.90	.3020	N	2 3/8	3 3/4	38603020	59.50
.0469	3/64	3/4	1 1/2	386003	15.00	.1610	20	1 3/8	2 1/2	38601610	25.15	.3125	5/16	2 3/8	3 3/4	386020	54.80
.0520	55	3/4	1 1/2	38600520	15.00	.1660	19	1 5/8	2 3/4	38601660	26.10	.3150	8.0mm	60	95	3860080	62.15
.0550	54	3/4	1 1/2	38600550	15.00	.1695	18	1 5/8	2 3/4	38601695	26.30	.3160	O	2 3/8	3 3/4	38603160	63.00
.0591	1.5mm	19	38	3860015	17.85	.1719	17/64	1 5/8	2 3/4	386011	26.90	.3230	P	2 3/8	3 3/4	38603230	65.05
.0595	53	3/4	1 1/2	38600595	15.00	.1730	17	1 5/8	2 3/4	38601730	26.90	.3281	21/64	2 1/2	4	386021	59.70
.0625	1/16	3/4	1 1/2	386004	14.15	.1770	16	1 5/8	2 3/4	38601770	27.30	.3320	Q	2 1/2	4	38603320	69.00
.0635	52	3/4	1 1/2	38600635	15.00	.1772	4.5mm	41	70	3860045	30.25	.3346	8.5mm	63	101	3860085	73.70
.0670	51	3/4	1 1/2	38600670	15.00	.1800	15	1 5/8	2 3/4	38601800	27.50	.3390	R	2 1/2	4	38603390	71.20
.0700	50	7/8	1 3/4	38600700	15.35	.1820	14	1 5/8	2 3/4	38601820	27.35	.3438	11/32	2 1/2	4	386022	66.20
.0730	49	7/8	1 3/4	38600730	15.75	.1850	13	1 5/8	2 3/4	38601850	28.00	.3480	S	2 1/2	4	38603480	78.20
.0760	48	7/8	1 3/4	38600760	15.95	.1875	3/16	1 5/8	2 3/4	386012	26.95	.3543	9.0mm	70	108	3860090	83.95
.0781	5/64	7/8	1 3/4	386005	15.70	.1890	12	1 5/8	2 3/4	38601890	28.40	.3580	T	2 3/4	4 1/4	38603580	81.00
.0785	47	7/8	1 3/4	38600785	15.95	.1910	11	1 5/8	2 3/4	38601910	28.90	.3594	23/64	2 3/4	4 1/4	386023	72.25
.0787	2.0mm	22	44	3860020	18.95	.1935	10	1 5/8	2 3/4	38601935	29.40	.3680	U	2 3/4	4 1/4	38603680	82.60
.0810	46	7/8	1 3/4	38600810	15.95	.1960	9	1 3/4	3	38601960	30.05	.3740	9.5mm	70	108	3860095	86.85
.0820	45	7/8	1 3/4	38600820	16.25	.1969	5.0mm	44	76	3860050	33.75	.3750	3/8	2 3/4	4 1/4	386024	78.40
.0860	44	1	2	38600860	16.85	.1990	8	1 3/4	3	38601990	30.80	.3770	V	2 3/4	4 1/4	38603770	91.15
.0890	43	1	2	38600890	16.85	.2010	7	1 3/4	3	38602010	31.15	.3860	W	2 7/8	4 1/2	38603860	96.65
.0935	42	1	2	38600935	16.95	.2031	13/64	1 3/4	3	386013	32.85	.3906	25/64	2 7/8	4 1/2	386025	88.70
.0938	3/32	1	2	386006	16.15	.2040	6	1 3/4	3	38602040	32.40	.3937	10.0mm	73	114	3860100	103.30
.0960	41	1	2	38600960	17.00	.2055	5	1 3/4	3	38602055	32.85	.3970	X	2 7/8	4 1/2	38603670	104.60
.0980	40	1	2	38600980	17.15	.2090	4	1 3/4	3	38602090	33.65	.4040	Y	2 7/8	4 1/2	38604040	103.80
.0984	2.5mm	25	50	3860025	19.55	.2130	3	1 3/4	3	38602130	34.60	.4062	13/32	2 7/8	4 1/2	386026	98.35
.0995	39	1 1/4	2 1/4	38600995	17.35	.2165	5.5mm	44	76	3860055	38.10	.4130	Z	2 7/8	4 1/2	38604130	114.60
.1015	38	1 1/4	2 1/4	38601015	17.35	.2188	7/32	1 3/4	3	386014	33.95	.4134	10.5mm	73	114	3860105	118.30
.1040	37	1 1/4	2 1/4	38601040	17.35	.2210	2	1 3/4	3	38602210	35.90	.4219	27/64	2 7/8	4 1/2	386027	107.60
.1065	36	1 1/4	2 1/4	38601065	17.35	.2280	1	1 3/4	3	38602280	37.80	.4331	11.0mm	73	114	3860110	131.95
.1094	7/64	1 1/4	2 1/4	386007	17.70	.2340	A	2	3 1/4	38602340	41.95	.4375	7/16	2 7/8	4 1/2	386028	116.55
.1100	35	1 1/4	2 1/4	38601100	17.70	.2344	15/64	2	3 1/4	386015	37.65	.4528	11.5mm	76	120	3860115	144.05
.1110	34	1 1/4	2 1/4	38601110	18.20	.2362	6.0mm	51	82	3860060	42.20	.4531	29/64	3	4 3/4	386029	126.30
.1130	33	1 1/4	2 1/4	38601130	18.20	.2380	B	2	3 1/4	38602380	43.00	.4688	15/32	3	4 3/4	386030	135.95
.1160	32	1 1/4	2 1/4	38601160	18.60	.2420	C	2	3 1/4	38602420	43.10	.4724	12.0mm	76	120	3860120	153.25
.1181	3.0mm	31	57	3860030	21.70	.2460	D	2	3 1/4	38602460	44.30	.4844	31/64	3	4 3/4	386031	139.95
.1200	31	1 1/4	2 1/4	38601200	18.90	.2500	E	2	3 1/4	386016	38.45	.4921	12.5mm	76	120	3860125	170.15
.1250	1/8	1 1/4	2 1/4	386008	18.40	.2559	6.5mm	51	82	3860065	50.05	.5000	1/2	3	4 3/4	386032	143.50