

SOLID CARBIDE STEP DRILLS QUOTE FORM

POINT CONFIGURATION

From a standard 125° four facet point to a 135° cam relief P-3 point.

FLUTE SPIRAL

From 12° to 30° spiral



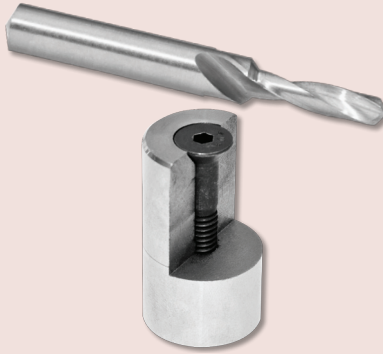
DRILL & 90° COUNTERBORE

For socket head capscrew clearance holes



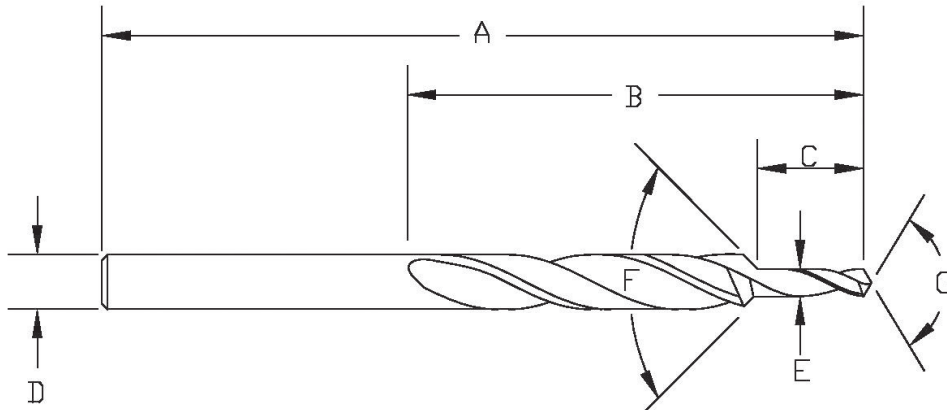
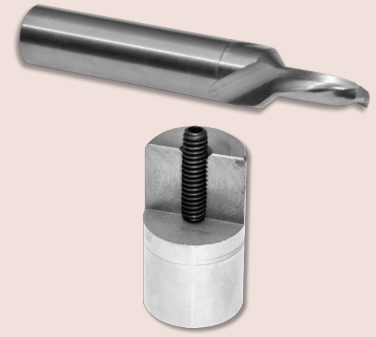
DRILL & 82° COUNTERBORE

For flat head screw clearance holes



DRILL & 45° COUNTERBORE

For 45° chamfering for tap



A = Overall Length _____ +/- _____

B = Flute Length _____ +/- _____

C = Step Length _____ +/- _____

D = Large Diameter _____ +/- _____

E = Small Diameter _____ +/- _____

F = Included Angle Large Diameter _____

G = Included Angle Small Diameter _____

135° Web Thin _____

118° Four Facet _____

Additional Application Notes: _____

Name _____ Phone: _____

Company _____ Fax: _____

Full Address _____

Material Being Machined _____ Quantities: _____

QUOTE REQUEST INSTRUCTIONS

1. Fill in the necessary information on this page.
2. Fax or e-mail the completed form using the information at the bottom of the page.
3. You will promptly receive price and delivery for your step drill request(s).